

1300 T 1600 – 400

Leisure

- 1300 T 1600 – 400
 - Part Vegetable slicer
 - Cavities 1+1
 - Cycle time 30s
 - Material Terluran® ECO GP-35 BC100
 - Shot weight 158g
 - Family mould with blade as an insert
 - Slicer
 - Adjustment plate



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Highlight

- Automation
 - Blade feed via shaft magazine with cross separation
 - Insert blade into mould
 - Overmould blade with cascade control
 - Removal of the components
 - Assembly slicer and adjustment plate and issue with operating instructions
- Blade is secured in output state
→ no risk of injury



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Highlight

- „Ready-to-use“
- Automation
 - ML-V 20 freestanding on 2 supports
- Rotary table application
 - Parallel removal and inserting to injection
 - Higher output, approx. 3s shorter mold open time
→ 17% more parts/h



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- Partner

- Mold

- Polar-Form Werkzeugbau GmbH, D

- Material

- INEOS Styrolution Europe GmbH, D

- EOAT +

- Barth Mechanik GmbH, D

- separation +

- assembly station

- Colour batch

- Avient Colorants Germany GmbH, D