

# 470 A 1000 – 170

## Electronics

- 470 A 1000 – 170 Ultimate
  - Part            single wire sealing
  - Cavities      256
  - Cycle time    12s
  - Material      LSR, Elastosil LR 3842/50 (oil sweating)
  - Shot / part weight                      15,4g / 0,06g
  - Demoulding via integrated servo electric driven Rico demoulding unit



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## Highlight

- Ultimate
  - 79.000 parts / h
  - 256 cavities on a 100to machine
- Application expertise LSR
  - Processing of liquid silicone rubber
  - Middle platen mould concept
  - Dosing unit connected with machine via EM82.3



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- Partner

- Mold

- Demould device

- Material & colour

- Dosing unit

- Rico Elastomere Projecting GmbH, AT

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- Wacker Chemie AG, D

- Kracht GmbH, D