ELECTRIC ALLROUNDERS

The benchmark for high-end part production
PROFIT-ORIENTED

Typically electric: easy implementation of demanding tasks.
We set standards! This also applies to our electric ALLROUNDERS. So what does this mean for you? It means, for example, that our drives are designed according to the highest functional and quality criteria - “Made by ARBURG - Made in Germany”. Regardless of whether you work with our entry-level GOLDEN ELECTRIC model, our EDRIVE or our high-precision ALLDRIVE, whether you are at home in the medical-technology, packaging or automotive industry: you produce complex molded parts easily and highly efficiently.

WIR SIND DA.
Performance-oriented and cost-efficient: With a perfect spectrum of available machine-sizes, our electric machines are suitable for all of your applications. The GOLDEN ELECTRIC is our standardized entry-level model at an unbeatable price. In the case of higher requirements in terms of equipment, our EDRIVE offers additional features. And the more demanding your production tasks become, the more interesting our ALLDRIVE will become for you. Choose your ALLROUNDER from one of the most comprehensive ranges in the industry.

Servo-electric drives operate with great efficiency.

AT A GLANCE

Modern machine technology for greater allround efficiency

- Short dry cycle times as well as simultaneous machine movements
- Reproducible mold filling
- Extremely low energy requirement
- Low cooling requirement and noise level
**Speed**

Injection, dosing and opening and closing of the mold are servo-electrically driven as standard on GOLDEN ELECTRIC, EDRIVE and ALLDRIVE machines and are therefore completely independent. Fast acceleration and speeds, as well as simultaneous movements enable high-speed cycles.

**Precision**

play-free, direct-acting spindle drives provide for mechanically rigid drive axes and dynamic movements. The excellent positioning accuracy of servo-electric drives permits maximum reproducibility and part quality.

**Energy efficiency**

The toggle-type clamping unit, the high efficiency of the servo-electric drives, as well as the recovery of braking energy to the network form the basis for high energy efficiency. The energy requirement is reduced by up to 50 percent.

**Value**

The high degree of reliability of the machines and subsequent minimal variability in the process is achieved through many technical details. This includes, for example, the closed cooling circuit of motors and converters for fast cycles and long holding pressure phases.

**Emission minimization**

The liquid-cooled drives operate quietly without air turbulence and reduce emissions into the environment. Closed drives and spindle systems prevent exposure to dust caused by abrasion. Perfect conditions for use in pure production environments.

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### GOLDEN ELECTRIC

<table>
<thead>
<tr>
<th>EDRIVE</th>
<th>ALLDRIVE</th>
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<tbody>
<tr>
<td><strong>Distance between tie bars:</strong> 14.57 - 22.54 inch</td>
<td><strong>Distance between tie bars:</strong> 10.63 - 36.22 inch</td>
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<tr>
<td><strong>Clamping forces:</strong> 65 - 220 tons</td>
<td><strong>Clamping forces:</strong> 39 - 560 tons</td>
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<tr>
<td><strong>Injection units:</strong> 3.7 - 15.3 oz</td>
<td><strong>Injection units:</strong> 0.1 - 45.4 oz</td>
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What does the future of injection molding technology look like? One very marked trend is the growing proportion of electric machines in injection molding companies worldwide. With our GOLDEN ELECTRIC series, we are following this trend and have been guided by your requirements in its development. For this purpose, we apply our “golden” recipe for success: the use of proven, uncompromising high-end technology at an unbeatable price. Ideal for producing your quality parts even more profitably!
Highly compatible: the control system, tie-bar spacings and cylinder modules are the same across all machines series.

Typically "Golden": high-end standards such as play-free spindle gear units.
EDRIVE AND ALLDRIVE: MORE EQUIPMENT – MORE FLEXIBILITY

If you want to use modern electric injection molding machines, you will find that we have one of the most comprehensive offerings in the sector. Perhaps you need more flexibility in terms of equipment in addition to our standard entry-level GOLDEN ELECTRIC model? The EDRIVE offers you additional features. You want to handle demanding production tasks efficiently? The high-precision ALLDRIVE can be individually adapted using a variety of performance variants. The choice is yours: just as your application requires.

Performance variants

L1: The basis for all electric ALLROUNDERS. Designed for technical parts and particularly energy-saving operation.
- Performance specification similar to standard hydraulic machines
- Serial movements by secondary axes (ejector, nozzle movement and core pull) via servo hydraulics
- Regulated mold locking in two stages possible (not for GOLDEN ELECTRIC)

L2: An alternative for the ALLDRIVE with high-speed applications and complex processes.
- Shorter dry cycle times and higher injection speeds
- Controlled mold locking in several stages possible
- Dosage across cycles possible

L3: An alternative for the ALLDRIVE for thin-walled applications and the highest demands on machine performance.
- All adaptations of performance variant L2
- Even greater injection speeds
- Dosage across cycles

100,000,000 CYCLES

This record number for an ALLDRIVE shows just how reliably the electric machines operate.
The high-end drive technology makes our electric ALLROUNDERs extremely economical in every production application. Despite their high dynamics, these machines operate extremely energy efficiently. The basis for this are the servo-electric drives for all important movements, which are available in several performance variants. When it comes to the secondary axes for the ejector, nozzle movement and core pull, you can choose between hydraulic and electric alternatives. This enables you to precisely coordinate machine and application with individual customization.
Servo-electric drives
Injection, dosing and mold opening and closing are servo-electrically driven – energy-saving, high-precision and frequently simultaneous movements included. The technical high-end solutions of this area:

- play-free power transmission via direct spindle gear units
- Liquid-cooled servo motors ensure smooth running, temperature stability and operational safety without air turbulence
- Closed cooling circuit for the motors and converters
- Recovery of braking energy

Integrated hydraulics
The secondary axes are hydraulically driven, while the ejectors and core pulls are also available in servo-electric versions. The servo hydraulics ensure energy-efficient serial sequences. For simultaneous sequences and particularly complex molds, a small hydraulic accumulator system is available as an alternative. You want to use molds with hydraulic functions? No problem with our electric ALLROUNDER!

High reliability
Stable, fault-free cycle times can be achieved with our robust, durable and low-wear drive technology. The automatic central oil lubrication system and the grease lubrication points that converge at a central point outside the paneling minimize the maintenance effort for the toggle-type clamping units. Because lubrication can take place during operation without interrupting production, availability is increased. Media connections and interfaces are freely accessible. The automatic mold height adjustment and free space in the area around the mold, ejector and nozzle also provide for considerably reduced set-up times. This also means greater cost efficiency in day-to-day operation.

Compared to the hydraulic standard up to 50 % ENERGY SAVING

Maintenance-friendly: automatic central oil lubrication of the clamping unit.
High-precision and cost-efficient: our electric toggle-type clamping units. Save money daily with energy-efficient running characteristics! The kinematics of the double five-point toggle are optimally adapted to the servo-electric drive. The application-oriented design of the drive technology on the GOLDEN ELECTRIC, EDRIVE and ALLDRIVE machines ensures short dry cycle times. In addition, the simultaneous movements of the clamping unit and ejector considerably reduce cycle times in your production facility.
Five-point toggle system

The double five-point toggle features a stable construction with multiple guidance points. This provides for absolutely symmetrical force application during movements and mold locking – even with heavy molds. Despite the compact design, large opening strokes are possible.

Protective mold use

The box-type construction of the movable platen is longitudinally guided and supported. Together with four tie-bar guidance, this results in high-level parallelism and precision for extended mold service life. Highly sensitive tie bar strain measurement ensures active mold protection.

Precise positioning

The heart of our mechanically-rigid clamping system: the play-free spindle gear unit. This enables us to assume all positions with a high degree of precision. This simplifies the transfer of parts to robotic systems.

Clamping force control

The toggle can conveniently be adapted to different mold installation heights by means of an electrical adjustment. The clamping force control (depending on the series and performance variant) generates a consistent locking force and thus automatically compensates for the thermal expansion of the mold.

Electric mold height adjustment: effective help for short set-up times.

Servo-electric ejectors (optional): particularly precise dropping of molded parts for even shorter cycle times.

Media connections close to the mold (optional): the increased protection towards the back of the machine provides for much free space.
Homogeneous material preparation and precise injection form the basis for high-quality part production. This is ensured, for example, by the mechanically rigid drive axes, which ensure excellent process control. Another benefit is found in potential energy savings. With the ALLDRIVE, you maintain full control of your cycle times thanks to simultaneous nozzle movement and dosage across cycles. Another definite advantage for you: our injection units can be converted and cleaned quickly.
Wide variety of combinations

The cylinder modules are compatible with all series and are finely graded. Various versions ensure optimum protection against wear. In addition, screws in special geometries allow you to process all common plastics.

Torque-free nozzle contact

Our two-tie-bar guide facilitates absolutely leak-tight nozzle contact – also ideal for both flat and extended nozzles. The build-up of the nozzle contact forces is programmable and regulated, which reduces wear on the nozzle and mold.

Servo-electric injection

Reproducible mold filling is achieved by force- and position-regulated injection, dynamic acceleration and precise pressure detection via sensors close to the axis. Liquid-cooled motors enable fast cycles and long holding pressure phases.

Direct dosing drive

The independent servo-electric injection and dosing drives allow for regulated dynamic pressure and lead to higher energy efficiency and precision. Since the melt can be dosed simultaneously and cyclically on the ALLDRIVE, it can also be processed faster and more gently.
Maintaining control over machine, mold, robotic and peripheral technology requires a suitably powerful central control system. “Smart technology” is called for, which can be easily integrated, supports you actively in all operating situations as well as monitors and adaptively controls your process. All the features of our SELOGICA control system are designed for a fast, reliable and comfortable set-up and operating process. This allows you to get the best out of all your applications.

**Highlights**

- Graphic sequence programming
- Direct plausibility checks
- Assistance packages and connectivity modules
- “Ready for Digitalization”
- Central control system for complete production cells

Further information:
SELOGICA and GESTICA brochure
Central management
Thanks to its unsurpassed standard operating system, the SELOGICA saves time and costs. The simple integration of different peripheral equipment enables sequence management even for complete production cells, with only one data set. Short cycle times? Can be programmed!

Intuitive operation
The graphics-based operational philosophy can be comprehended intuitively and is always geared towards optimization of the processes. Our unique graphical sequence programming with direct plausibility check always clearly indicates the logical position of the current programming step. Operating errors? Out of the question!

Efficient operation
This calls for a “smart machine” that offers extensive data integration options, monitors and adaptively controls your processes, and supports you in every operating situation: from set-up and start-up, through optimization and production, to monitoring and service. This is where our connectivity modules and assistance packages come into play. “Ready for Digitalization”? Of course!

Nothing is impossible! Multiple functions for specialized technology, with which even special procedures become standard for you.

One for all: consistent use of the same operating philosophy means less training and set-up effort.
APPLICATIONS: IN PRACTICE

Medical technology parts in the clean room, packaging in large unit volumes, safety-related products in the automotive industry or even reproducible production of precision small parts at a constant quality level: these are the requirements that are covered perfectly by our electric ALLROUNDER machines. With our attractive entry-level GOLDEN ELECTRIC model, the EDRIVE or the highly precise, individually adjustable ALLDRIVE; our high-end technology proves its worth day after day, directly in your production operations.

Complex technical parts: complete turnkey systems from a single source.

High-volume medical technology items: profit-oriented unit costs thanks to short cycle times.

Further information: turnkey projects brochure
Further information: application expertise brochure

Rain/light sensor (automotive)

High-output production: synchronous ejection enables even faster cycles.

Micro-injection molding: extremely small shot weights thanks to the 0.1 oz micro-injection unit.

Optical parts: excellent reproducibility with servo-electric drives.